

## **THOMAS BIFANO**

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### **Education**

Duke University Mechanical Engineering & Materials Science, BS, 1980  
Duke University Mechanical Engineering & Materials Science, MS, 1983  
North Carolina State University, Mechanical Engineering, Ph.D. 1988  
Dissertation: "Ductile Regime Grinding of Brittle Materials," Thomas A. Dow, advisor

### **Appointments**

*Director*, Boston University Photonics Center, 2006-present  
*Professor and Chair*, Manufacturing Engineering Dept., Boston University, 1999-2006  
*Professor*, Mechanical Engineering Dept., Boston University, 1999-present  
*Chief Technical Officer*, Boston Micromachines Corp., Cambridge, MA, 1999-present  
*President*, Prism Corporation, Boston, MA, 1995-2000  
*Associate Professor*, Aerospace/Mechanical Eng., Boston University, 1994-1999  
*Assistant Professor*, Aerospace/Mechanical Eng., Boston University; 1988-1994

### **Research**

Microelectromechanical Systems (MEMS); Optomechanical devices; Deformable mirrors; Manufacturing of optical components; Adaptive optics

### **Patents, Awards, Honors**

2022 U.S. Patent (#11,226,474) Reverberation microscopy systems and methods  
2020 U.S. Patent (#10,678,037) Reverberation microscopy systems and methods  
2019 U.S. Patent (#10,175,476) Solid immersion microscopy system with DM  
2018 U.S. Patent (#10,018,817) AO for imaging through highly scattering media  
2013 BU College of Engineering Distinguished Scholar Award  
2011 U.S. Patent (#7,929,195) MEMS Based Retroreflector  
2010 R&D 100 Award: (MEMS)-based Adaptive-Optics Optical Coherence Tomography  
2009 Bepi Colombo Prize, for achievements in research, innovation, and tech. transfer  
2007 R&D 100 Award: Adaptive Optics Scanning Laser Ophthalmoscope (MAOSLO)  
2005 U.S. Patent (#6,929,721) Ion modification of residual stress gradients in thin films  
2004 U.S. Patent (#6,705,345) Micro valve arrays for fluid flow control  
2003 R&D 100 Award: MEMS-based adaptive optics phoropter (MAOP)  
2003 U.S. Patent (#6,529,311) MEMS-based spatial-light modulator  
1998 U.S. Patent (#5,783,371) Process for manufacturing optical data storage disk  
1997 U.S. Patent (#5,503,963) A new method for manufacturing optical disc stampers

### **Professional Service**

Conference Chair, SPIE BIOS AO and Wavefront Control for Biosystems, 2015-present  
Member, Army Science Board, 2011-2014  
Board of Advisors, Schott AG, 2009-2012  
Board of Directors, Amer. Soc. Precision Eng., 1994-1996  
Chairman 1994, 1995 Annual and Topical ASPE Conferences  
Associate Editor, Journal of Micro/Nanolithography, MEMS, and MOEMS 2006-  
Associate Editor, Int'l J. Mfg. Science and Production 2002-2004

Associate Editor, SME J. Manufacturing Processes 2000-2004  
SPIE Technical program Chair, MEMS Adaptive Optics I-IX, 2004-2013

### University Service

Director, Boston University Photonics Center, 2006-present  
Member, University Strategic Planning Task Force, 2019-2021  
Member, University Center Directors Committee, 2015-present  
Member, Research and Scholarly Activities Committee, 2015-present  
Chair, University Research Council, 2008-2011  
Chair, Dean Search Committee, College of Engineering, 2005-2006  
Chair, Provost's Faculty Advisory Committee on Photonics, 2005-2006  
Chair, Faculty Council, Appt., Tenure, and Promotion Policy Comm., 2003-2004  
Director, Precision Engineering Research Laboratory (BU-PERL), 1990-present  
Presidential University Graduate Fellowship Committee 1994-1999  
Director, Aerospace/Mechanical Eng. graduate programs, 1988-1991  
Faculty advisor to engineering residence hall (Clafin 11), 1990-1995  
Faculty advisor to "In Achord," BU a cappella singing group, 1993-1998

### Activity Highlights

Director, **Boston University Photonics Center**. Dr. Bifano directs this core facility and academic center of excellence comprised of fifty faculty members and fifteen staff members from eight academic departments. He leads Center programs for education, scholarly research, and technology development. He manages a state-of-the-art facility that includes more than a dozen special-purpose and shared research laboratories and a large business innovation center.

Co-founder and Chief Technical Officer, **Boston Micromachines Corporation**, a university spin-off company that was formed to commercialize micromachined deformable mirror technology initially developed in the Bifano laboratory.

### Journal Publications

Haber, A. & Bifano, T. Dual-update data-driven control of deformable mirrors using Walsh basis functions. Journal of the Optical Society of America A **39**, 459-469, (2022).

Rodríguez, C., Chen, A., Rivera, J. A., Mohr, M. A., Liang, Y., Natan, R. G., Sun, W., Milkie, D. E., Bifano, T. G., Chen, X. & Ji, N. "An adaptive optics module for deep tissue multiphoton imaging in vivo," Nature Methods, [18], 1259-1264, (2021).

Haber, A., and Bifano, T. G., "General approach to precise deformable mirror control," Optics Express, [29](21): 33741-33759, (2021).

Wu, K., Zhao, X., Bifano, T. G., Anderson, S. W. & Zhang, X. "Auxetics-Inspired Tunable Metamaterials for Magnetic Resonance Imaging," Advanced Materials, 2109032, (2021).

Chen, C., Y. Huang, K. Wu, T. G. Bifano, S. W. Anderson, X. Zhao and X. Zhang, "Polarization insensitive, metamaterial absorber-enhanced long-wave infrared detector." Optics Express 28(20): 28843-28857, (2020).

Zhao, X., K. Wu, C. Chen, T. G. Bifano, S. W. Anderson and X. Zhang, "Nonreciprocal Magnetic Coupling Using Nonlinear Meta-Atoms." Advanced Science 7(19): 2001443, (2020).

- Lin, P., H. Ni, H. Li, N. A. Vickers, Y. Tan, R. Gong, T. Bifano and J.-X. Cheng, "Volumetric chemical imaging in vivo by a remote-focusing stimulated Raman scattering microscope." *Optics Express* **28**(20): 30210-30221, (2020).
- Beaulieu, D. R., Davison, I. G., Kılıç, K., Bifano, T. G. & Mertz, J., Simultaneous multiplane imaging with reverberation two-photon microscopy. *Nat Methods*, (2020).
- Pollock, C., Barrett, L. K., del Corro, P. G., Stange, A., Bifano, T. G. & Bishop, D. J., PWM as a Low Cost Method for the Analog Control of MEMS Devices. *J Microelectromech S* **28**, 245-253, (2019).
- Shain, W. J., Vickers, N. A., Li, J., Han, X., Bifano, T. & Mertz, J., Axial localization with modulated-illumination extended-depth-of-field microscopy. *Biomed Opt Express* **9**, 1771-1782, (2018).
- Ba, C., Shain, W. J., Bifano, T. G. & Mertz, J., High-throughput label-free flow cytometry based on matched-filter compressive imaging. *Biomed Opt Express* **9**, 6145-6153, (2018).
- Shain, W. J., Vickers, N. A., Negash, A., Bifano, T., Sentenac, A. & Mertz, J., Dual fluorescence-absorption deconvolution applied to extended-depth-of-field microscopy. *Optics Letters* **42**, 4183-4186, (2017).
- Shain, W. J., Vickers, N. A., Goldberg, B. B., Bifano, T. & Mertz, J., Extended depth-of-field microscopy with a high-speed deformable mirror. *Optics Letters* **42**, 995-998, (2017).
- Li, J., Bifano, T. G. & Mertz, J., Widefield fluorescence microscopy with sensor-based conjugate adaptive optics using oblique back illumination. *Journal of Biomedical Optics* **21**, 121504-121504, (2016).
- Imboden, M., Chang, J., Pollock, C., Lowell, E., Akbulut, M., Morrison, J., Stark, T., Bifano, T. G. & Bishop, D. J., High-Speed Control of Electromechanical Transduction: Advanced Drive Techniques for Optimized Step-and-Settle Response of MEMS Micromirrors. *IEEE Control Systems* **36**, 48-76, (2016).
- Sinefeld, D., Paudel, H. P., Ouzounov, D. G., Bifano, T. G. & Xu, C., Adaptive optics in multiphoton microscopy: comparison of two, three and four photon fluorescence. *Opt Express* **23**, 31472-31483, (2015).
- Paudel, H. P., Taranto, J., Mertz, J. & Bifano, T., Axial range of conjugate adaptive optics in two-photon microscopy (vol 23, pg 20849, 2015). *Opt Express* **23**, 27635-27635, (2015).
- Mertz, J., Paudel, H. & Bifano, T. G., Field of view advantage of conjugate adaptive optics in microscopy applications. *Appl Optics* **54**, 3498-3506, (2015).
- Li, J., Beaulieu, D. R., Paudel, H., Barankov, R., Bifano, T. G. & Mertz, J., Conjugate adaptive optics in widefield microscopy with an extended-source wavefront sensor. *Optica* **2**, 682-688, (2015).
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- Lu Y, Bifano T, Unlu S, Goldberg B, "Aberration compensation in aplanatic solid immersion lens microscopy," *Optics Express*, [21], 28189-28197, (2013).
- Paudel HP, Stockbridge C, Mertz J, Bifano T, "Focusing polychromatic light through strongly scattering media," *Opt. Express*, [21], 17299-17308, (2013).
- Stockbridge C, Lu Y, Moore J, Hoffman S, Paxman R, Toussaint K, Bifano T, "Focusing through dynamic scattering media," *Opt. Express*, [20], 15086-15092, 2012.
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- Lu Y, Stockbridge CR, Hoffman SM, Bifano TG, "Variable zoom system with aberration correction capability," *Journal of Modern Optics*, 1-7, 2012
- Goldberg BB, Yurt A, Lu Y, Ramsay E, Koklu FH, Mertz J, Bifano TG, Ünlü MS, "Chromatic and spherical aberration correction for silicon aplanatic solid immersion lens for fault isolation and photon emission microscopy of integrated circuits," **Microelectronic Reliability**, [51], 1637-1639, 2011
- Bifano T, "Adaptive imaging: MEMS deformable mirrors," **Nature Photonics**, [5], 21-23, 2011
- Diouf A, Stewart JB, Cornelissen SA, Bifano TG, "Development of Through-Wafer Interconnects for MEMS Deformable Mirrors," **International Journal of Optomechatronics**, [4], 237 - 245, 2010
- Vogel C, Tyler G, Lu Y, Bifano T, Conan R, Blain C, "Modeling and parameter estimation for point-actuated continuous-facesheet deformable mirrors," **J. Opt. Soc. Am. A**, [27], A56-A63, 2010
- Diouf A, Legendre AP, Stewart JB, Bifano TG, Lu Y, "Open-loop shape control for continuous microelectromechanical system deformable mirror," **Appl. Opt.**, [49], G148-G154, 2010
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- Diouf, A. Reimann, G. and Bifano, T., "Fabrication of implantable microshunt using a novel channel sealing technique," **J. Micro/Nanolith. MEMS MOEMS** [7], pp. 030501-1:3, 2008
- Stewart, J. B., Diouf, A., Zhou, Y. and Bifano, T. G. , "Open-loop control of a MEMS deformable mirror for large-amplitude wavefront control," **J. Opt. Soc. Am. A** [24], pp. 3827-3833, 2007
- Stewart J.B., Bifano T.G., Cornelissen S., Bierden P., Levine B. M., Cook T., "Design and development of a 331-segment tip-tilt-piston mirror array for space-based adaptive optics," **Sensors and Actuators A- Physical** [138] pp. 230-238, 2007
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- Lee, H., Miller, M. H., and Bifano, T. G., "CMOS chip planarization by chemical mechanical polishing for a vertically stacked metal MEMS integration." **J. Micromech. Microeng.**, [14] 1, pp. 108-115, 2004

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- Horenstein, M., Pappas, S., Fishov, A.\*, and Bifano, T.G., "Electrostatic Micromirrors for Subaperturing in an Adaptive Optics System," **Journal of Electrostatics**, Vol. 54, pp. 321-332, 2002
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- Mali, R. K., Bifano, T. and Koester, D. A., "Design-based approach to planarization in multilayer surface micromachining," **J. Micromech. Microeng.** [9] pp. 294-299, 1999
- Horenstein, M., Bifano, T.G., Pappas, S., Perreault J., and Krishnamoorthy-Mali, R., "Real Time Optical Correction Using Electrostatically Actuated MEMS Devices." **Journal of Electrostatics**, Vol. 46, pp. 91-101, 1999
- Bifano, T. G., Perreault, J., Mali, R. K., and Horenstein, M. N., "Microelectromechanical Deformable Mirrors," **Journal of Selected Topics in Quantum Electronics**, [5], pp. 83-90, 1999
- Bifano, T. G., Krishnamoorthy, R., Caggiano, H., and Welch, E., "Fixed-Load Electrolytic Dressing with Bronze-Bonded Grinding Wheels," **ASME J. Manufacturing**, [121], pp. 20-27, 1999
- Vandelli, N, Wroblewski, D. E., Velonis, M., and Bifano, T. G., "Development of a MEMS Microvalve Array for Fluid Flow Control," **J. Microelectromechanical Systems**, [7], pp. 395-403, 1998
- Bifano, T. G., Mali, R., Perreault, J., Dorton, K., Vandelli, N, Horenstein, M., and Castanon, D., "Continuous membrane, surface micromachined silicon deformable mirror," **Optical Engineering** [36]5, pp. 1354-1360, 1997
- Bifano, T. G., Caggiano, H., and Bierden, P., "Precision Manufacture of Optical Disc Master Stampers," **J. Precision Eng'g** [20]1, pp. 53-62, 1997
- Bifano, T. G., and Bierden, P., "Fixed Abrasive Grinding of Brittle Hard Disk Substrates," **Intl. J. of Machine Tools**[37]7, pp. 935-946, 1997
- Horenstein, M.N., Bifano, T.G., Mali, R. K., Vandelli, N., "Electrostatic Effects in Micromachined Actuators for Adaptive Optics," **Journal of Electrostatics** [42] , pp. 69-82, 1997
- Krishnamoorthy, R., Bifano, T. G., Vandelli, N., and Horenstein, M., "Development of MEMS deformable mirrors for phase modulation of light," **Optical Engineering** [36]2, pp. 542-548, 1997
- Scagnetti, P. A., Bifano, T. G., Nagem, R. J., and Sandri, G. vH., "Simulation of Micro-Indentation Using Molecular Dynamics Modeling," **ASME J. of Applied Mechanics**, [63], pp. 450-453, 1996

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- Drueding, T. W., Wilson, S., Fawcett, S. C., and Bifano, T. G., "Contouring Algorithm for Ion Figuring," **Optical Engineering**, [34]12, pp. 3565-3571, 1995
- Bifano, T. G., Kahl, W. K., and Yi, Y., "Fixed-Abrasive Grinding CVD Silicon Carbide Mirrors," **J. Precision Eng'g**, [16]2, pp. 109-116, 1994
- Fawcett, S. C., Bifano, T. G., and Drueding, T., "Neutral Ion Figuring of Chemically vapor Deposited Silicon Carbide," **Optical Engineering**, [33]3, pp. 967-974, 1994
- Bifano, T. G., Golini, D., and DePiero, D., "Chemomechanical Effects in Ductile-Regime Machining of Glass," **J. Precision Eng'g**, [15]4, pp. 238-247, 1993
- Bifano, T. G., and Hosler, J., "Precision Grinding of Ultra-Thin Quartz Wafers," **ASME J. Eng'g for Industry** [115]3, pp. 258-262, 1993
- Bifano, T. G., and Yi, Y., "Acoustic Emission as an Indicator of Material-Removal Regime in Glass Microgrinding," **J. Precision Eng'g** [14]4, pp. 219-228, 1992
- Scattergood, R. O., Srinivasan, S., Bifano, T. G., and Dow, T. A., "R-Curve Effects for Machining and Wear of Ceramics," **Ceram. Acta** [3]4-5, pp. 53-64, 1991
- Bifano, T. G., and Fawcett, S. C., "Specific Grinding Energy as an In-Process Control Variable for Ductile-Regime Grinding," **J. Precision Eng'g** [13]4, pp. 256-262, 1991
- Bifano, T. G., Dow, T. A., and Scattergood, R. O., "Ductile-Regime Grinding: A New Technology for Machining Brittle Materials," **ASME J. Eng'g for Industry** [113]2, pp. 184-189, 1991
- Blake, P., Bifano, T. G., Dow, T. A., and Scattergood, R. O., "Precision Machining of Ceramic Materials," **Amer. Ceramic Soc. Bulletin** [67]6, pp. 1038-1044, 1988
- Bifano, T. G., and Dow, T. A., "Real Time Control of Spindle Runout," **Optical Engineering** [24]5, pp. 888-892, 1985

### Conference Publications

- P. Lin, H. Ni, H. Li, Y. Tan, N. Vickers, T. Bifano, and J.-X. Cheng, Volumetric chemical imaging in vivo by a deformable mirror-based remote-focusing stimulated Raman scattering microscope (SPIE BiOS). SPIE 11656, (2021).
- Lin, P., Ni, H., Li, H., Deng, F., Vickers, N. A., Tang, Y., Bifano, T. G. & Cheng, J.-X. Volumetric stimulated Raman imaging with a high-speed deformable mirror *SPIE* 10890 (2019).
- Chen, I. A., Sun, W., Liang, Y., Milkie, D., Bifano, T. & Ji, N. An add-on adaptive optical module for laser scanning microscopy SPIE 10502 (2018).
- Sinefeld, D., Paudel, H. P., Wang, T., Wang, M., Ouzounov, D. G., Bifano, T. G. & Xu, C. Nonlinear adaptive optics: aberration correction in three photon fluorescence microscopy for mouse brain imaging, in *SPIE BiOS. 7*, SPIE, **10073** (2017).
- Shain, W., Goldberg, B., Bifano, T. & Mertz, J. Matched-Filter Compressive Imaging using a Deformable Mirror for Label-Free Flow Cytometry, in *Imaging and Applied Optics 2017 (3D, AIO, COSI, IS, MATH, pcAOP)*. ITu4E.1, Optical Society of America, (San Francisco, California, (2017).
- Bifano, T. G., Kubby, J. & Gigan, S. Adaptive Optics and Wavefront Control for Biological Systems III, in *Society of Photo-Optical Instrumentation Engineers (SPIE) Conference Series. 0073*, February 1, (2017).
- Sinefeld, D., Wang, T. Y., Wang, M. R., Paudel, H. P., Bifano, T. G. & Xu, C., Three-Photon Fluorescence Adaptive Optics for In-Vivo Mouse Brain Imaging. *Conf Laser Electr*, (2016).
- Mertz, J., Li, J., Beaulieu, D., Paudel, H. P., Barankov, R. & Bifano, T. G. Adaptive optics without guide stars (Conference Presentation), 97170F-97170F-97171, **9717** (2016).

- Bifano, T. G., Kubby, J. A. & Gigan, S., Special Section Guest Editorial: Adaptive Optics and Wavefront Control for Biological Systems. *Journal of Biomedical Optics* **21**, 121501-121501, (2016).
- Sinefeld, D., Paudel, H. P., Ouzounov, D. G., Bifano, T. G. & Xu, C., Adaptive Optics in Three-Photon Fluorescence Microscopy. *2015 Conference on Lasers and Electro-Optics (CLEO)*, (2015).
- Sinefeld, D., Paudel, H. P., Ouzounov, D. G., Bifano, T. G. & Xu, C. Adaptive Optics in Three-Photon Fluorescence Microscopy, in *CLEO: 2015*. STu2K.8, Optical Society of America, (San Jose, California, (2015).
- Shain, W., Paudel, H., Eichmann, S. L., Kanj, M., Bifano, T. & Goldberg, B. Adaptive multi-photon imaging of subsurface nanoparticle flow in porous rock, in *Adaptive Optics: Analysis, Methods & Systems*. AOM4B. 5, Optical Society of America, Arlington, VA, (2015).
- Shain, W., Paudel, H., Bifano, T. G. & Goldberg, B. 3-D Fluorescent Imaging of Fluid Flow in Rock, in *Bulletin of the American Physical Society*. **60**, Boston, MA, (2015).
- Mertz, J. C., Li, J., Paudel, H. & Bifano, T. G. Field of view advantage of conjugate compared to pupil adaptive optics, in *Novel Techniques in Microscopy*. NW3C. 3, Optical Society of America, (Vancouver, Canada), (2015).
- Mertz, J. C., Li, J., Beaulieu, D. R., Paudel, H., Barankov, R. & Bifano, T. Wide-field adaptive optics without guide stars, in *Laser Science: Computational Optical Imaging I*. LM2H. 4, Optical Society of America, (San Jose, CA), (2015).
- Bifano, T. G., Kubby, J. & Gigan, S., Adaptive Optics and Wavefront Control for Biological Systems. *Proc. of SPIE Vol 9335*, 933501-933501, (2015).
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- Cornelissen SA, Bifano TG, Bierden PA, "MEMS deformable mirror actuators with enhanced reliability," San Francisco, California, USA, SPIE, [8253], 825306-825307, (2012).
- Sun W, Lu Y, Stewart JB, Bifano TG, Lin CP, "Critical considerations of pupil alignment to achieve open-loop control of MEMS deformable mirror in nonlinear laser scanning fluorescence microscopy," San Francisco, California, USA, SPIE, [8253], 82530H-82537, (2012).
- Lu Y, Ramsay E, Stockbridge CR, Yurt A, Koklu FH, Bifano TG, Unlu MS, Goldberg BB, "Spherical aberration correction in aplanatic solid immersion lens imaging using a MEMS deformable mirror," 23rd European Symposium on the Reliability of Electron Devices, Failure Physics and Analysis (ESREF) Cagliari, ITALY Date: OCT 01-05, (2012).
- Mendillo CB, Hicks BA, Cook TA, Bifano TG, Content DA, Lane BF, Levine BM, Rabin D, Rao SR, Samuele R, Schmidtlin E, Shao M, Wallace JK, Chakrabarti S, "PICTURE: a sounding rocket experiment for direct imaging of an extrasolar planetary environment," *Space Telescopes and Instrumentation 2012: Optical,*

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- Zhou Y, Bifano T, Lin C, “Adaptive optics two-photon scanning laser fluorescence microscopy,” *MEMS Adaptive Optics V*, San Francisco, CA, SPIE, [7931], H1-8, (2011).
- Lu Y, Hoffman SM, Stockbridge CR, LeGendre AP, Stewart JB, Bifano TG, “Polymorphic optical zoom with MEMS DMs,” *MEMS Adaptive Optics V*, San Francisco, CA, SPIE, [7931], D1-7, (2011).
- Horenstein MN, Sumner R, Miller P, Bifano T, Stewart J, Cornelissen S, “Ultra-low-power multiplexed electronic driver for high resolution deformable mirror systems,” *MOEMS and Miniaturized Systems X*, San Francisco, CA, SPIE, [7930], M1-8, (2011).
- Cornelissen SA, Hartzell AL, Stewart JB, Bifano TG, Bierden PA, “MEMS deformable mirrors for astronomical adaptive optics,” *Adaptive Optics Systems II*, San Diego, California, USA, SPIE, [7736], 77362D-77361, (2010).
- Bifano T, “Shaping light: MOEMS deformable mirrors for microscopes and telescopes,” *MEMS Adaptive Optics IV*, San Francisco, California, USA, SPIE, [7595], 759502-759508, (2010).
- Diouf A, Bifano TG, Legendre AP, Lu Y, Stewart JB, “Open loop control on large stroke MEMS deformable mirrors,” *MEMS Adaptive Optics IV*, San Francisco, California, USA, SPIE, [7595], 75950D-75957, (2010).
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 2017 Will Shain, PhD, Physics  
 2016 Hari Paudel, PhD, EE  
 2015 Yang Lu, PhD, ME  
 2010 Andrew Legendre, MSME  
 2009 Alioune Diouf, PhD ME, Dissertation: MEMS DMs in Next Generation Telescopes  
 2008 Y. Zhou, PhD MfgE Dissertation: AO two photon fluorescence microscopy  
 2008 J. Stewart, PhD EE Dissertation: Segmented DM for astronomical imaging  
 2008 D.J. Kim, PhD EE Dissertation: Integrated Drivers for Large Scale MEMS Arrays  
 2008 M. Gingras, MSMfgE  
 2008 J. Castillo, MSEE  
 2007 J. H. Kim, PhD MfgE Dissertation: Manufacture of a Reflective Spatial Light Modulator  
 2007 G. Thompson, MSMfgE  
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 2005 S. Kratz, MSMfgE  
 2005 J. Perreault PhD EE Dissertation: High Resolution MEMS Deformable Mirrors  
 2005 D. Sumorock, MSEE  
 2005 Y. Zhou, MSME  
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 2001 C. Reheman, MSMfgE  
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 1995 T. W. Drueding, PhD, ME Dissertation: Ion Figuring of Centimeter-Scale Optics  
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